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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/811,979	03/30/2004	Satoshi Kamiyama	403018	3130
23548 7	590 09/09/2005		EXAMINER	
	IT & MAYER, LTD		PHAM, LONG	
700 THIRTEE SUITE 300	N1H 51. NW		ART UNIT	PAPER NUMBER
WASHINGTO	N, DC 20005-3960		2814	

DATE MAILED: 09/09/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

			M'+				
	Application No.	Applicant(s)					
	10/811,979	KAMIYAMA ET AL.					
Office Action Summary	Examiner	Art Unit					
	Long Pham	2814					
The MAILING DATE of this communication ap Period for Reply	ppears on the cover sheet	with the correspondence address	-				
A SHORTENED STATUTORY PERIOD FOR REPI WHICHEVER IS LONGER, FROM THE MAILING [ - Extensions of time may be available under the provisions of 37 CFR 1. after SIX (6) MONTHS from the mailing date of this communication. If NO period for reply is specified above, the maximum statutory period Failure to reply within the set or extended period for reply will, by statu Any reply received by the Office later than three months after the maili earned patent term adjustment. See 37 CFR 1.704(b).	DATE OF THIS COMMUN. 136(a). In no event, however, may a will apply and will expire SIX (6) MO te, cause the application to become	IICATION.  a reply be timely filed  ONTHS from the mailing date of this communic  ABANDONED (35 U.S.C. § 133).					
Status							
1) Responsive to communication(s) filed on	·						
2a) ☐ This action is <b>FINAL</b> . 2b) ☑ Th	This action is <b>FINAL</b> . 2b)⊠ This action is non-final.						
	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is						
closed in accordance with the practice under	Ex parte Quayle, 1935 C.	D. 11, 453 O.G. 213.					
Disposition of Claims							
4) Claim(s) 1-20 is/are pending in the application	n.						
4a) Of the above claim(s) <u>1-4,17 and 18</u> is/are	e withdrawn from consider	ation.					
5) Claim(s) is/are allowed.							
	Claim(s) <u>5,9,19 and 20</u> is/are rejected.						
•	) Claim(s) 6-8 and 10-16 is/are objected to.						
8) Claim(s) are subject to restriction and/	or election requirement.						
Application Papers							
9)☐ The specification is objected to by the Examin							
10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.							
Applicant may not request that any objection to the							
Replacement drawing sheet(s) including the corre							
11) The oath or declaration is objected to by the E	examiner. Note the attach	ed Office Action of form P10-152	۷.				
Priority under 35 U.S.C. § 119							
a) Acknowledgment is made of a claim for foreig a) All b) Some * c) None of:  1. Certified copies of the priority documer 2. Certified copies of the priority documer 3. Copies of the certified copies of the pri application from the International Bure: * See the attached detailed Office action for a list	nts have been received. nts have been received in ority documents have bee au (PCT Rule 17.2(a)).	Application No n received in this National Stage	<b>;</b>				
Attachment(s)							
1) Notice of References Cited (PTO-892)		V Summary (PTO-413)					
<ol> <li>Notice of Draftsperson's Patent Drawing Review (PTO-948)</li> <li>Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08 Paper No(s)/Mail Date 3 IDS'.</li> </ol>		o(s)/Mail Date  f Informal Patent Application (PTO-152)					

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## **DETAILED ACTION**

## Election/Restrictions

1. Applicant's election without traverse of claims 5-16 and 19-20 in the reply filed on 06/30/2005 is acknowledged.

# Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 5 and 9 are rejected under 35 U.S.C. 103(a) as being unpatentable over Harada et al. (EP 1363333) in combination with Koyama et al. (US publication 2004/0169240).

With respect to claims 5 and 9, Harada et al. teach a method of manufacturing a semiconductor device comprising (see figs. 1-6, 7(a)-7(c), and 8(a)-8(c)) and associated text):

forming a base interface layer 11b on a substrate 10;

forming a metal silicate film 11a containing a metal in a peak concentration of 10 percent or greater (see col. 15, lines 5-10 and fig. 6) on said base interface layer;

forming a nitrogen-containing metal silicate film 11c having a peak nitrogen concentration on said metal silicate film; and

forming a gate electrode12 on said nitrogen-containing metal silicate film. Harada et al. fail to teach that the range for the peak concentration of nitrogen in the nitrogen-containing metal silicate film.

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Koyama et al. teaches that having a nitrogen concentration of about 20 percent in a metal silicate layer to suppressing crystallization. See [0087].

It would have been obvious to one of <u>ordinary skill</u> in the art of making semiconductor devices to incorporate the teaching of Koyama et al. into the process of Harada et al. to attain the above advantage.

With respect to claim 9, Harada et al. fail to teach the claimed range of the concentration of metal in the nitrogen-containing metal silicate film.

However, it would have been obvious to one of <u>ordinary skill</u> in the art of making semiconductor devices to determine the workable or optimal value or range for the metal concentration in the nitrogen-containing metal silicate film through routine experimentation and optimization to obtain optimal or desired device performance because it has been held that it is not inventive to discover the optimum or workable ranges of a result-effective variable within given prior art conditions by routine experimentation. See MPEP 2144.05.

4. Claims 19 and 20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yamaguchi (US publication 2005/0167768) in combination with Yamazaki et al. (US 2005/0110091).

Yamaguchi teaches a method of forming a high-dielectric-constant film on a substrate comprising (see claim 1):

supplying a first source gas that contains at least one element of elements constituting a high-dielectric-constant film into a housing or chamber where a substrate is placed;

supplying a second source gas into a housing or chamber, the second source gas reacting with said first source gas and forming the high-dielectric-constant film.

Yamaguchi fails to teach heating the high-dielectric-constant film with radiating light.

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Yamazaki et al. heating a dielectric film with radiating light to obtain densification of the film and high dielectric constant to improve withstand voltage.

It would have been obvious to one of <u>ordinary skill</u> in the art of making semiconductor devices to incorporate the teaching of Yamazaki et al. into the process of Yamaguchi to attain the above benefit.

Yamaguchi and Yamazaki et al. fail to teach the range for the time for heating.

However, it would have been obvious to one of <u>ordinary skill</u> in the art of making semiconductor devices to determine the workable or optimal value or range for the time for heating of the dielectric film through routine experimentation and optimization to obtain optimal or desired device performance because it has been held that it is not inventive to discover the optimum or workable ranges of a result-effective variable within given prior art conditions by routine experimentation. See MPEP 2144.05.

## Allowable Subject Matter

5. Claims 6-8 and 10-16 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

## **Conclusion**

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Long Pham whose telephone number is 571-272-1714. The examiner can normally be reached on M-F, 7:30AM-3:00PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Wael Fahmy can be reached on 571-272-1705. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Long Pham

Primary Examiner

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